

DriscoPlex[®] 5300 Series PE3608 / (PE3408) Geothermal Systems Data Sheet

Typical Material Physical Properties of DriscoPlex[®] 5300 Series

High Density Polyethylene Materials

Property	Unit	Test Procedure	Typical Value
Material Designation	---	PPI TR-4	PE3608
Cell Classification	---	ASTM D3350	345464C
Pipe Properties			
Density	gms / cm ³	ASTM D1505	0.955 (black)
Melt Index Condition 190 / 2.16	gms / 10 minutes	ASTM D1238	0.08
Hydrostatic Design Basis 73°F (23°C)	psi	ASTM D2837	1600
Hydrostatic Design Basis 140°F (60°C)	psi	ASTM D2837	800
Color: UV Stabilizer [C] [E]	---	ASTM D3350	Min 2% carbon Black Color UV Stabilizer
Material Properties			
Flexural Modulus 2% Secant - 16:1 span: depth, 0.5 in / min.	psi	ASTM D790	>110,000
Tensile Strength at Yield	psi	ASTM D638 Type IV	3200
Elongation at Break 2 in / min., Type IV bar	%	ASTM D638	>800
Elastic Modulus	psi	ASTM D638	>150,000
Hardness	Shore D	ASTM D2240	62
PENT	hrs	ASTM F1473	>100
Thermal Properties			
Vicat Softening Temperature	°F	ASTM D1525	256
Brittleness Temperature	°F	ASTM D746	-103
Thermal Expansion	in / in / °F	ASTM D696	1.0 x 10 ⁻⁴

For more information and technical assistance contact:

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NOTICE: This data sheet provides typical physical property information for polyethylene resins used to manufacture PERFORMANCE PIPE polyethylene piping products. It is intended for comparing polyethylene piping resins. It is not a product specification, and it does not establish minimum or maximum values or manufacturing tolerances for resins or for piping products. Some of these typical physical property values were determined using compression molded plaques. Values obtained from tests of specimens taken from piping product can vary from these typical values. Performance Pipe has made every reasonable effort to ensure the accuracy of this data sheet, but this data sheet may not provide all necessary information, particularly with respect to special or unusual applications. The data sheet may be changed from time to time without notice. Contact Performance Pipe to determine if you have the most recent edition.

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